



Predicting HPLC Selectivity in Ternary Reversed-Phase Solvent Systems

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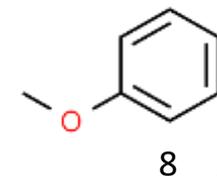
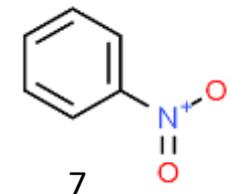
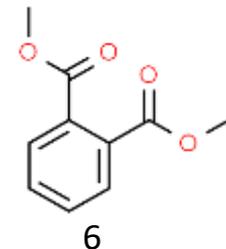
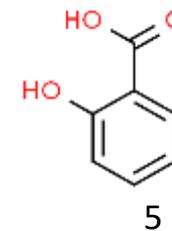
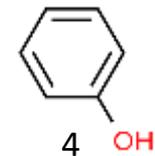
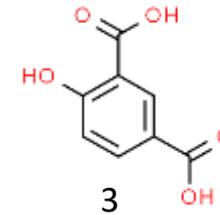
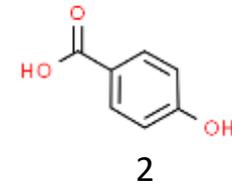
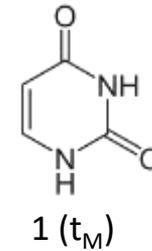


Analytical Solutions to Analytical Problems



Case Study: We Have a Mixture To Separate!

	Code	Name	Log P
1	Ur	Uracil (Void Time Marker)	-1.1
2	HBA	4-Hydroxybenzoic Acid	1.6
3	HIPhA	4-Hydroxyisophthalic Acid	1.5
4	PH	Phenol	1.5
5	SA	Salicylic Acid	2.3
6	DMP	Dimethyl phthalate	1.6
7	NB	Nitrobenzene	2.0
8	Ani	Anisole	2.1



Adjust mobile phase to acidic pH to suppress ionization of acids.



Separation Goals

- Isocratic separation
 - Typical for product/formulation analysis
- Minimize run time
 - Allow analysis of large batches each day
- Chromatography considerations
 - Retention: $k = 2 - 10$
 - Resolution: $R_s > 2$
 - Peak Shape: $T_f < 2$
 - Simple mobile phase
 - Readily available column



Initial Screening

Conditions:

Column: SPP C18, 4.6X50 mm, 2.7 μ m

Mobile Phase: 0.1 % H_3PO_4 /Acetonitrile (70/30)

Flow: 1.5 mL/min.

Injection: 2 μ L

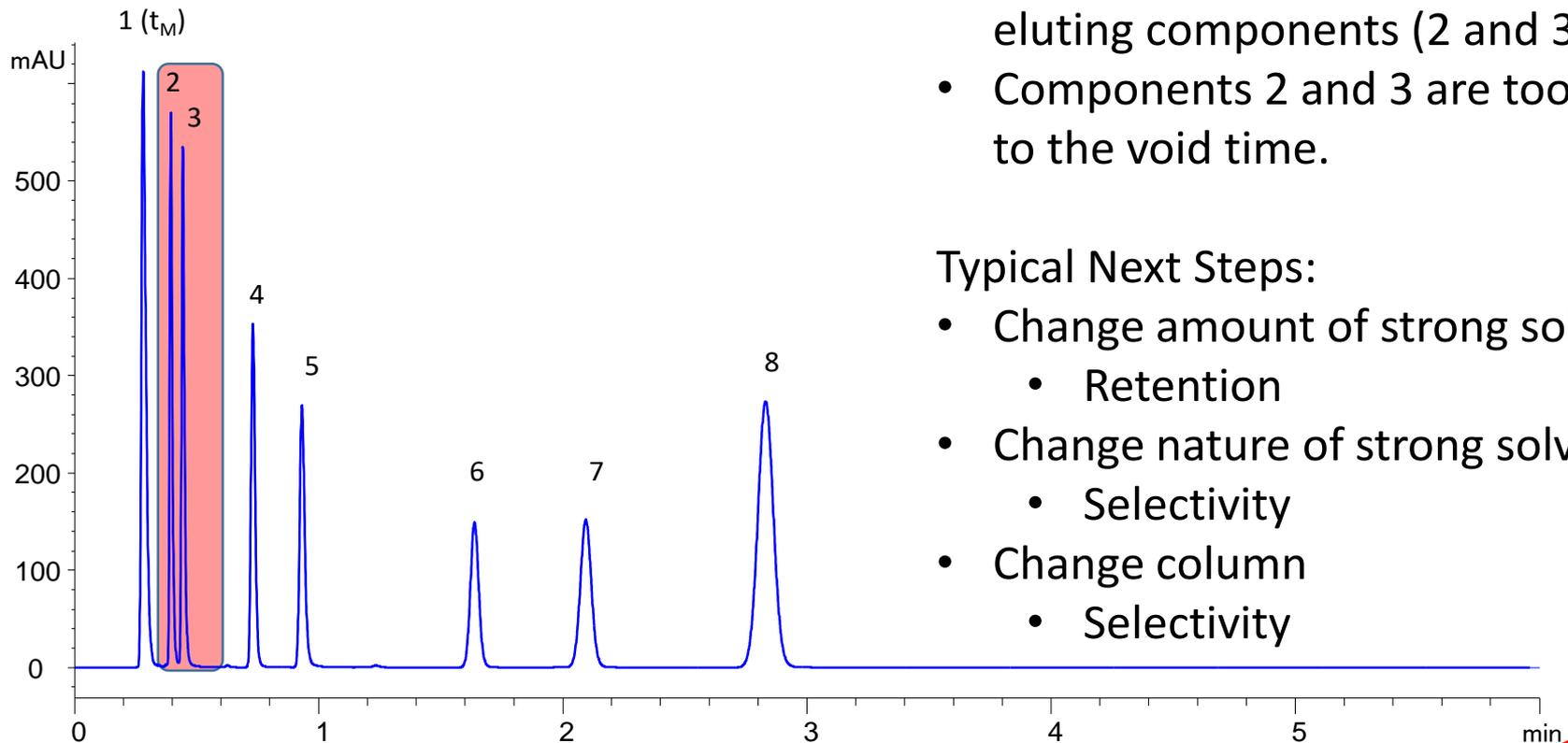
Column Temperature: 35 $^\circ\text{C}$

Detection: 250 nm (± 30 nm)

- 30 % Acetonitrile is a good start, based on the log P values of these compounds.

Comments:

- Good separation except for early eluting components (2 and 3).
- Components 2 and 3 are too close to the void time.



Typical Next Steps:

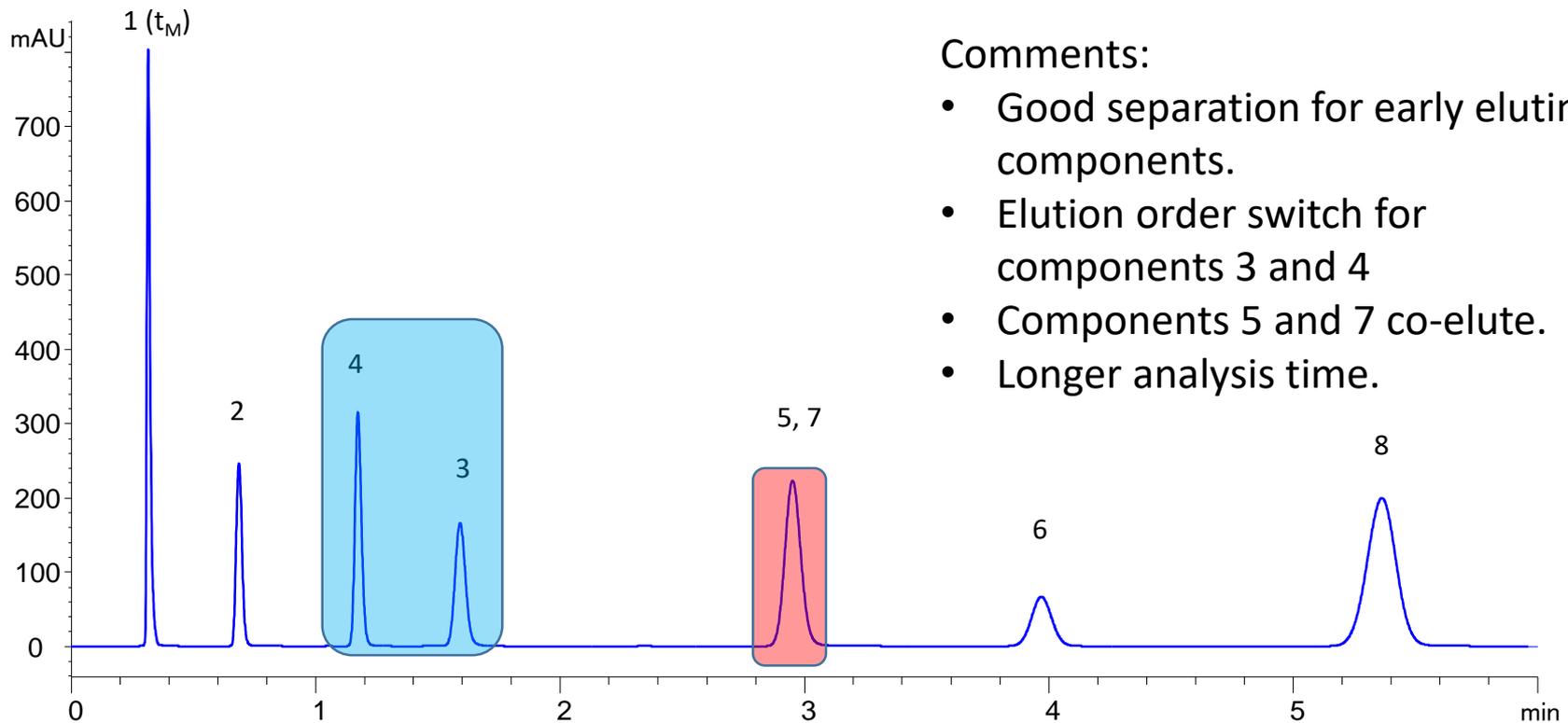
- Change amount of strong solvent
 - Retention
- Change nature of strong solvent
 - Selectivity
- Change column
 - Selectivity



Next Experiment

Conditions:
Column: C18, 4.6X50 mm, 2.7 μ m
Mobile Phase: 0.1 % H_3PO_4 /Methanol (70/30)
Flow: 1.5 mL/min.
Injection: 2 μ L
Column Temperature: 35 $^\circ\text{C}$
Detection: 250 nm (± 30 nm)

- Change Strong Solvent to Methanol

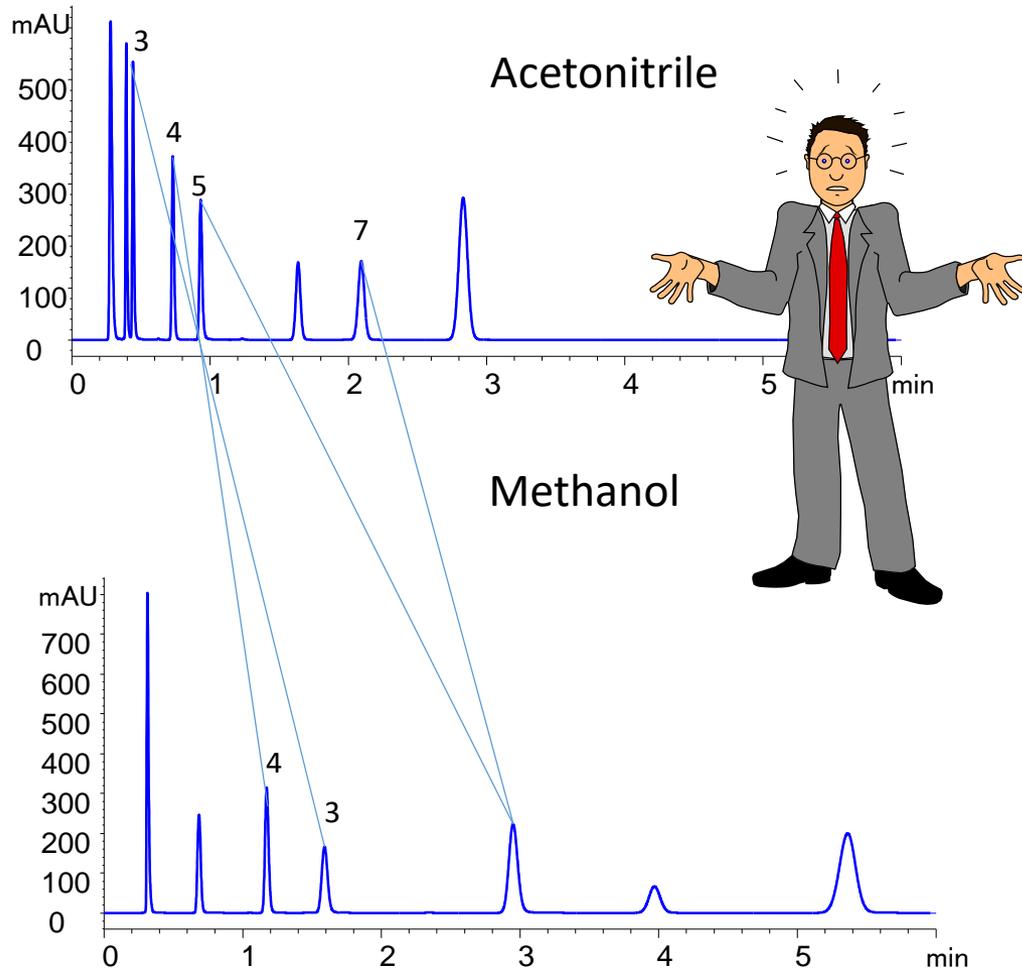


Comments:

- Good separation for early eluting components.
- Elution order switch for components 3 and 4
- Components 5 and 7 co-elute.
- Longer analysis time.



So Now What?



Common Next Steps:

- Temperature
 - Generally only produces smaller changes.
- pH
 - Possible solution since some of these components are acids. Requires additional solutions and may be time-consuming.
- Different strong solvent
 - THF is another common option but has safety and compatibility issues.
- Are there any other options?



What About a Ternary Mobile Phase?

- Water/Strong Solvent 1/Strong Solvent 2
 - The two binary combinations have different problems
 - Acetonitrile: retention and separation (2 and 3)
 - Methanol: co-elution (5 and 7)
 - Would a mixture of all three solvents produce a better separation or make it worse?
 - Key Questions:
 - How does the separation of analytes change as we blend different amounts of each solvent type?
 - Is the change different for different compound classes?
 - Does adding a stronger Hydrogen-bonding component cause a sudden or gradual change in retention?
 - Is the change regular (linear, non-linear)?
 - Can we predict the results with a minimum number of experiments?
 - Allows faster identification of optimum conditions



Designing A Rapid Ternary System Study

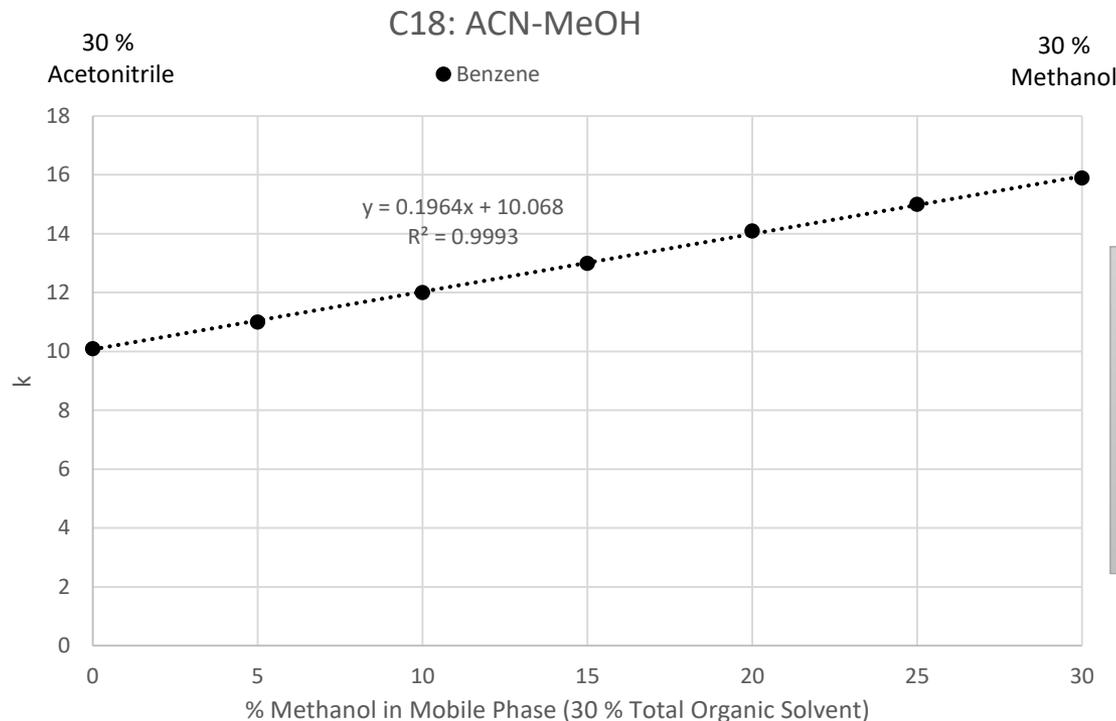
Keeping Strong Solvent Amount Constant

Activity	Selection		
Choose column	Superficially-porous Halo C18, 4.6X50 mm, 2.7 μm		
Establish desired retention window for an isocratic separation ($k < 10$)	30 % Strong Solvent (Acetonitrile)		
Choose strong blending solvents	Methanol, Acetonitrile, THF		
Blend two solvents in different ratios, keeping total strong solvent amount constant at 30 %: Aqueous/Solvent 1/Solvent 2	Aqueous	Solvent 1	Solvent 2
	70	30	0
	70	25	5
	70	20	10
	70	15	15
	70	10	20
	70	5	25
	70	0	30
Measure Retention (t_R and k)	Uracil used to measure t_M		



Retention for Benzene in the Acetonitrile-Methanol System

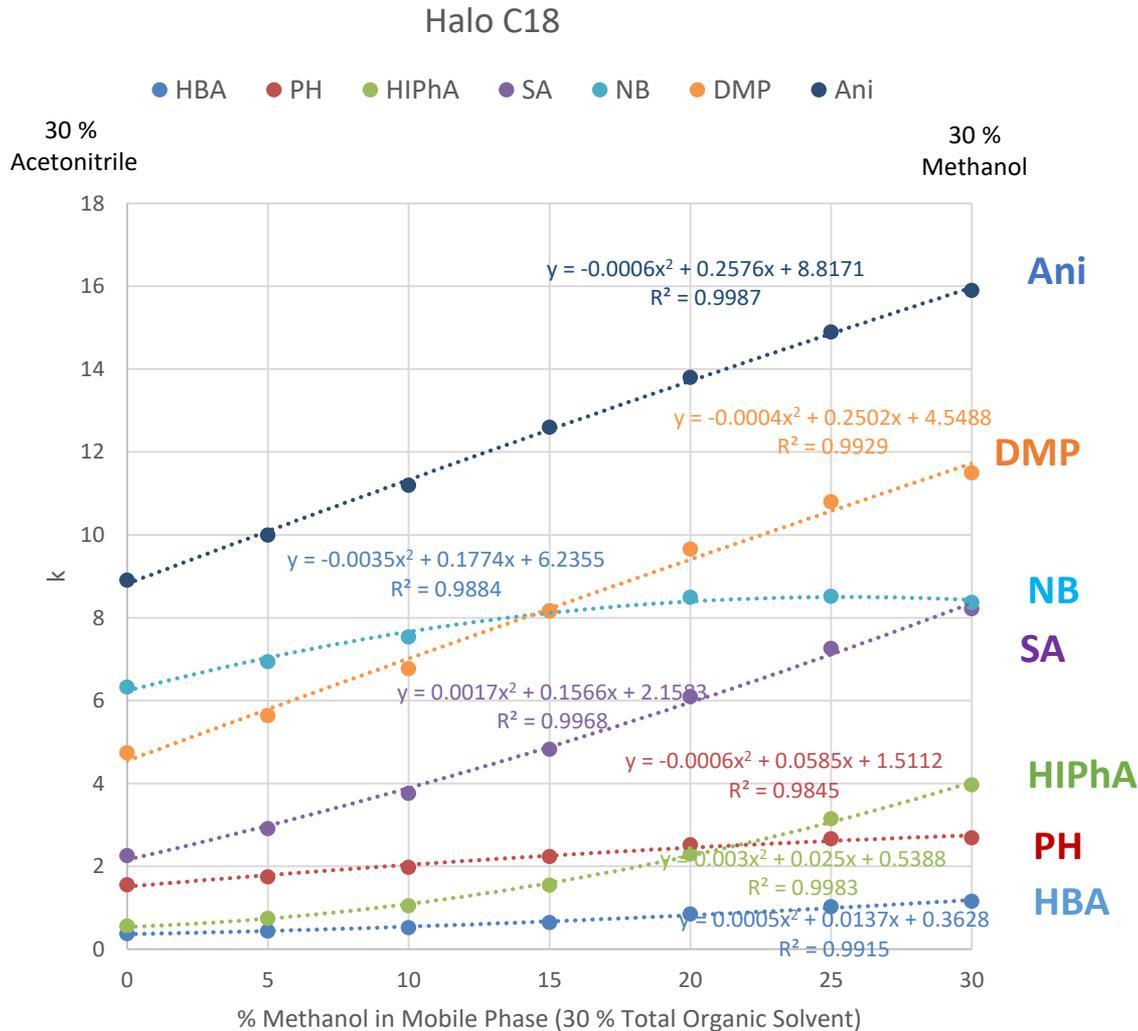
- Regular change in k from 30 % acetonitrile to 30 % methanol for this column
 - Highly linear
 - Suggests simple (hydrophobic) interactions



Question:
Will solute dipole interactions and Hydrogen-bonding produce similar trends?



Retention for All Probes in the Acetonitrile-Methanol System

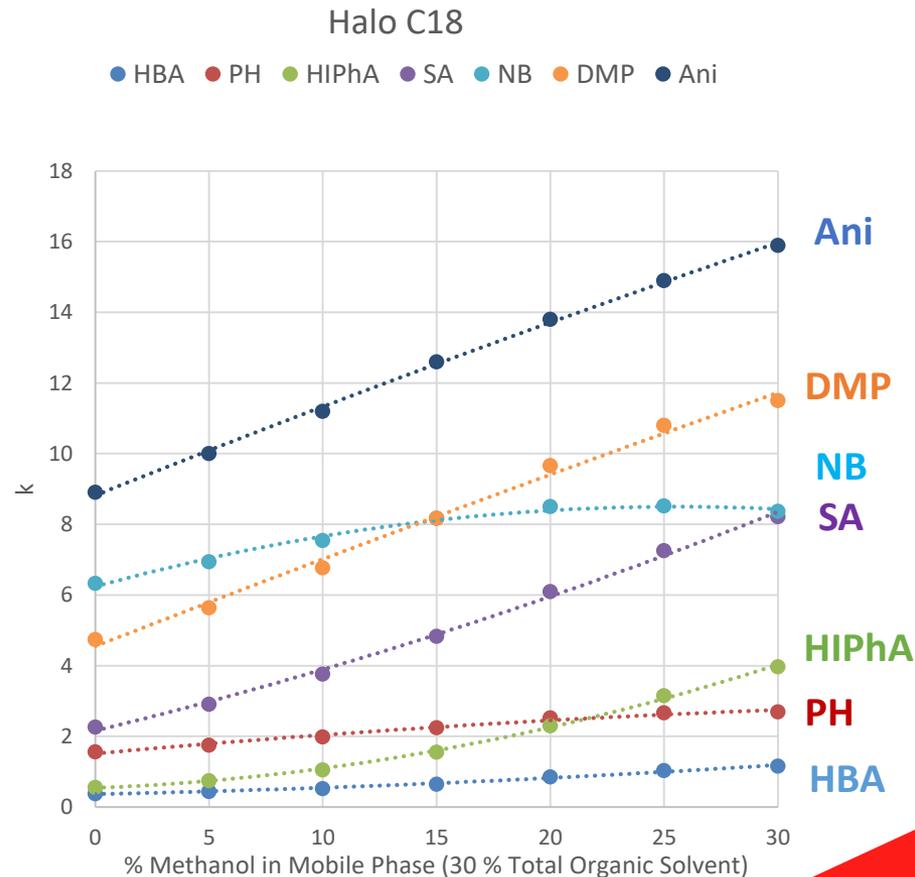


EAS 2020

- Regular change in retention.
- Adequate fit with 2nd order polynomial.
- Phenol (PH) / HlPhA and Nitrobenzene (NB) / Dimethylphthalate (DMP) show selectivity changes.

Understanding the C18: Acetonitrile-Methanol System

- The change is regular but not linear.
- Across several different functional groups, the change can be predicted by a 2nd order polynomial.
- The organic acids show enhanced convex non-linear retention with increasing amounts of methanol.
- Nitrobenzene exhibits a concave linear trend.





Predicting Retention in the C18: Acetonitrile-Methanol System

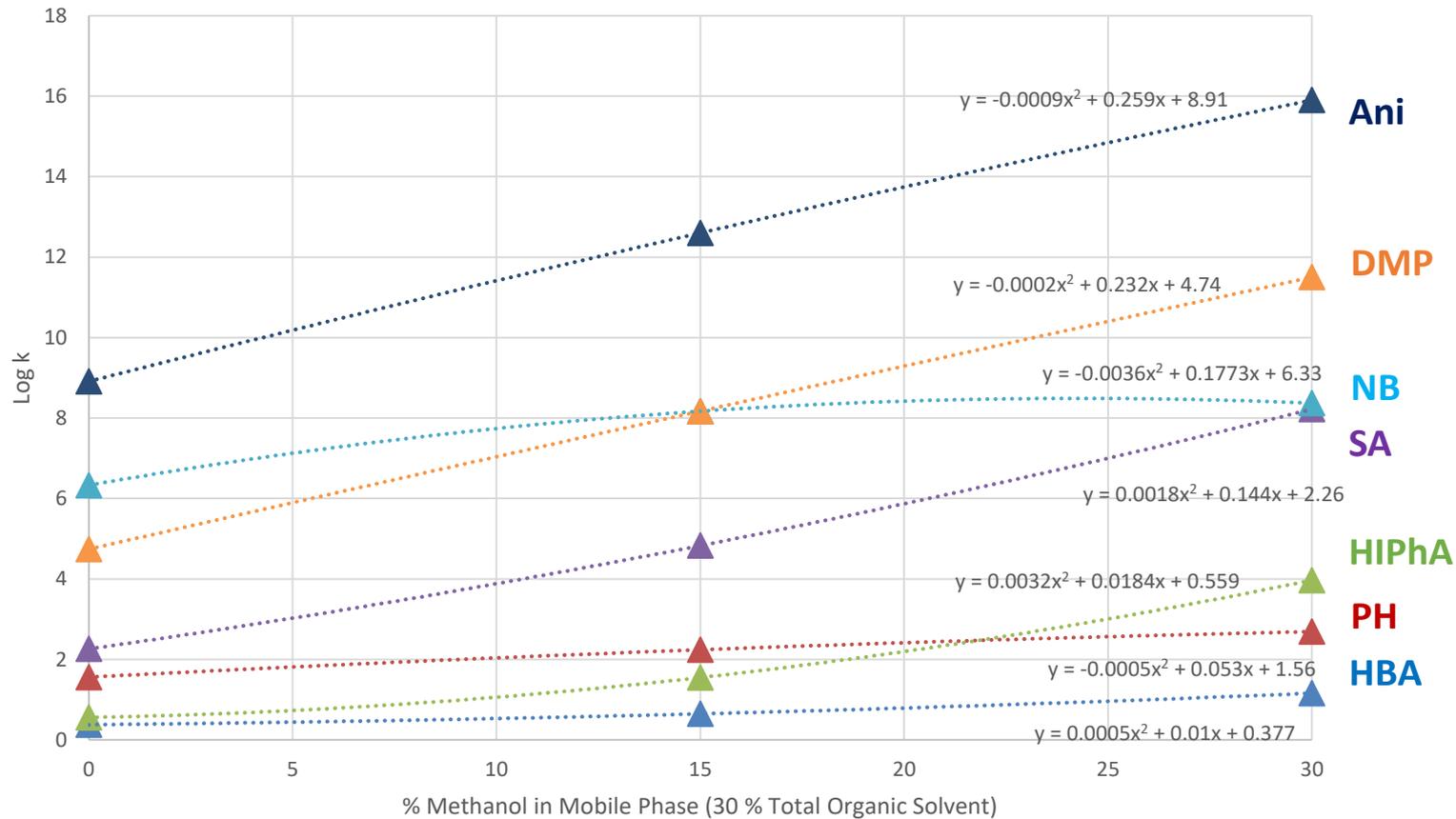
- A 2nd order polynomial produces an adequate fit to the data
- Using this information, retention can be modelled using only three injections: the endpoints and one midpoint
 - Aq/ACN/MeOH (70-30-0)
 - Aq/ACN/MeOH (70-15-15)
 - Aq/ACN/MeOH (70/0/30)
- Use fitted equations to predict retention across the series
 - Only relatively simple spreadsheet features required



Calculated Values From the Endpoints and One Midpoint

Curve Fit From Endpoints and Midpoint

▲ HBA ▲ PH ▲ HPhA ▲ SA ▲ NB ▲ DMP ▲ Ani

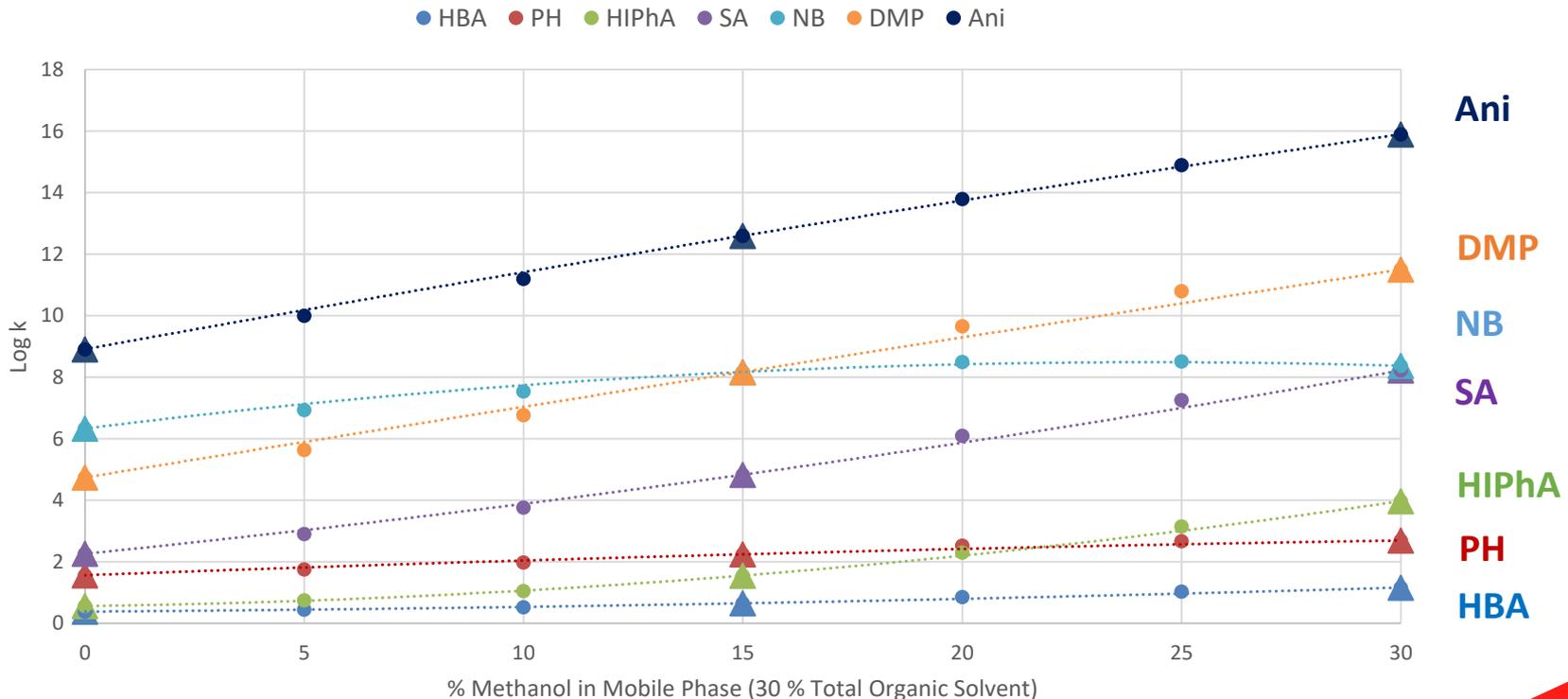




Overlay Curve Fits With Actual Data

- Triangles are points used for modeling the retention.
 - Trend lines are from three points only.
- Circles are other data points (not used in modeling).
- The maximum deviation from the real value (in k units) is less than 5 %
 - In time units, the time difference is less than 5 sec.

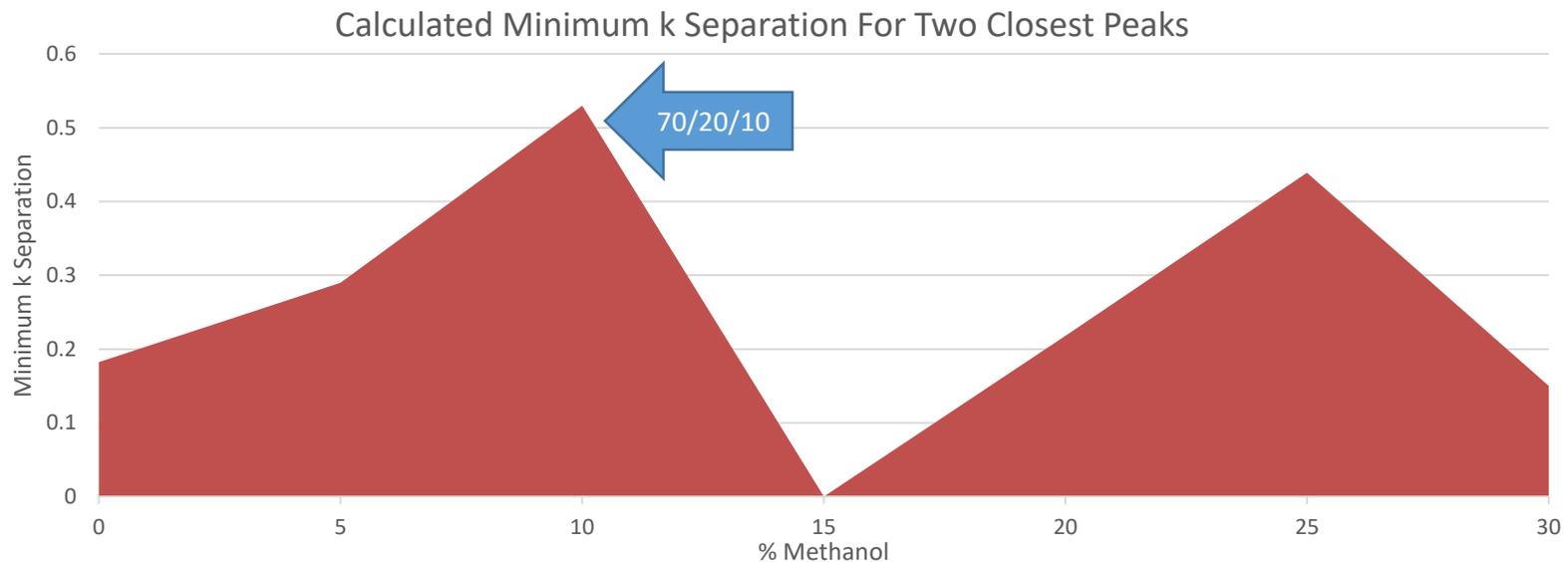
Curve Fit and Actual Data





Finding the Best Separation

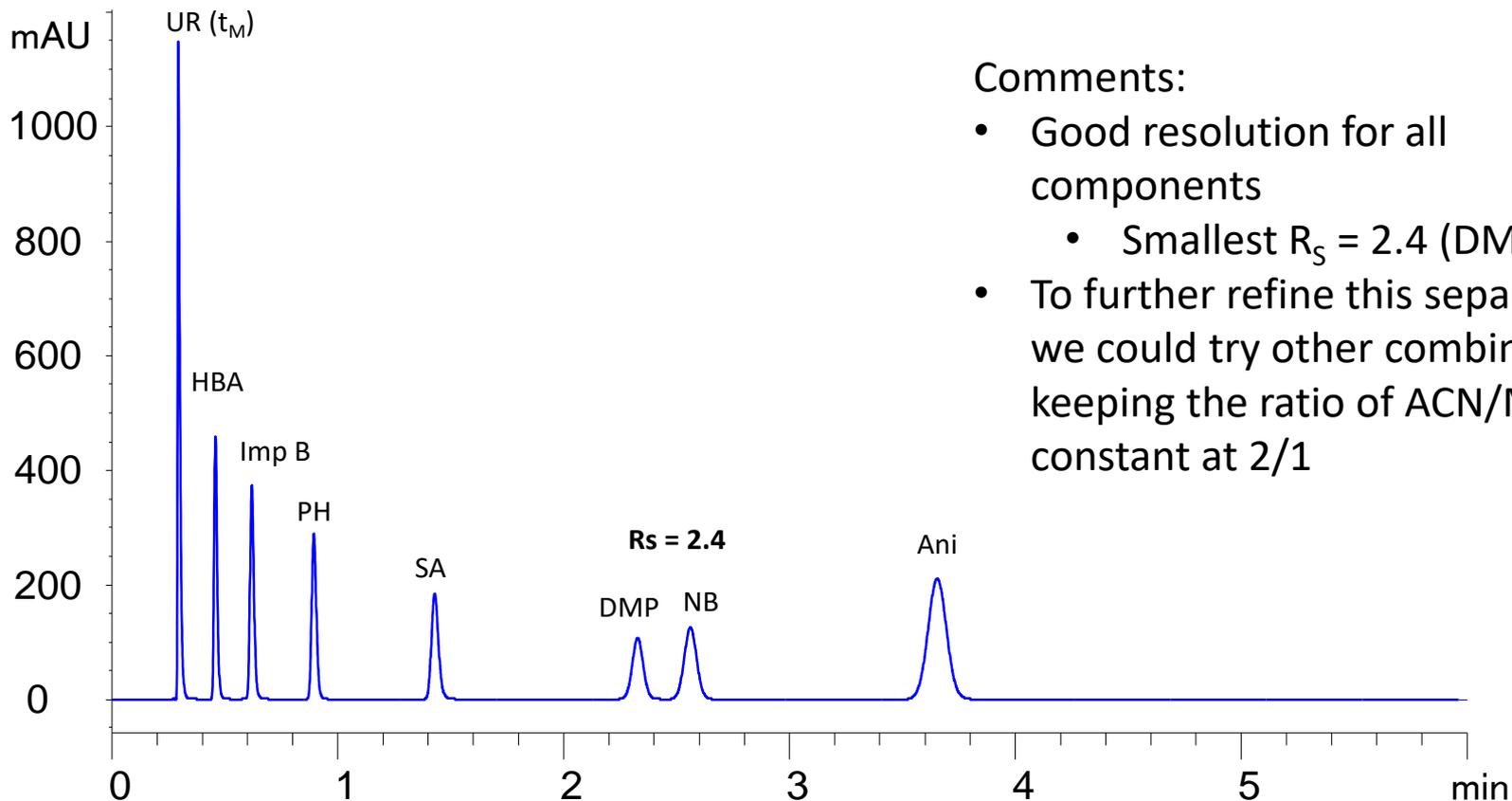
- Using the calculated k values, calculate the smallest predicted separation, in k units, for the two closest peaks across the series.
- Find conditions that maximize that separation.
- The best value is near Aq/ACN/MeOH (70/20/10)





Predicted Optimum Conditions

- Results at Aq/ACN/MeOH (70/20/10)

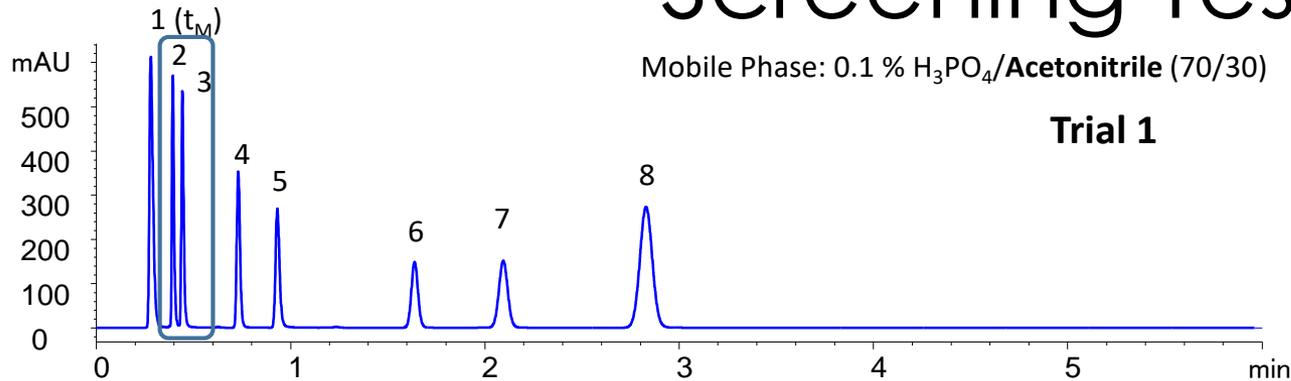


Comments:

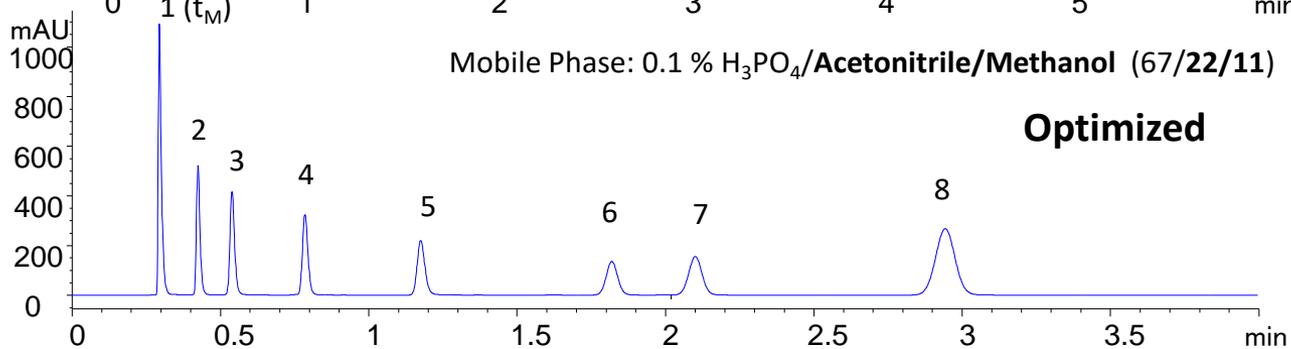
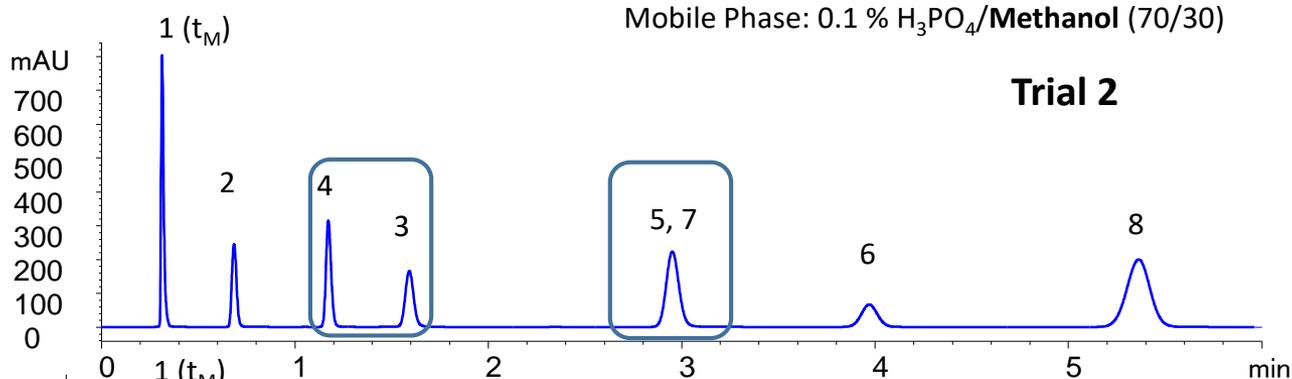
- Good resolution for all components
 - Smallest $R_s = 2.4$ (DMP/NB)
- To further refine this separation, we could try other combinations, keeping the ratio of ACN/MeOH constant at 2/1



Summary of a Successful Screening Test



Conditions:
Column: SPP C18, 4.6X50 mm, 2.7 um
Flow: 1.5 mL/min.
Injection: 2 µL
Column Temperature: 35 °C
Detection: 250 nm (±30 nm)

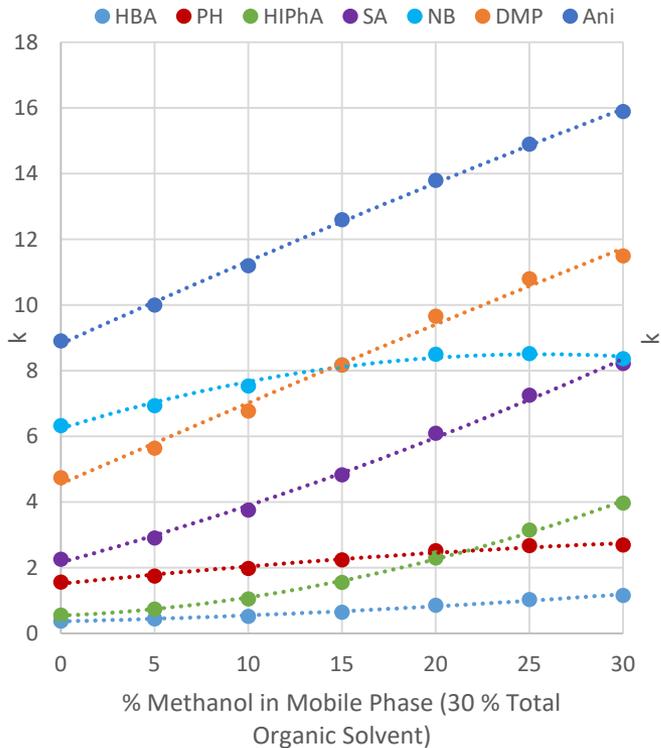


- 1 Uracil
- 2 4-Hydroxybenzoic Acid
- 3 4-Hydroxyisophthalic Acid
- 4 Phenol
- 5 Salicylic Acid
- 6 Dimethyl phthalate
- 7 Nitrobenzene
- 8 Anisole

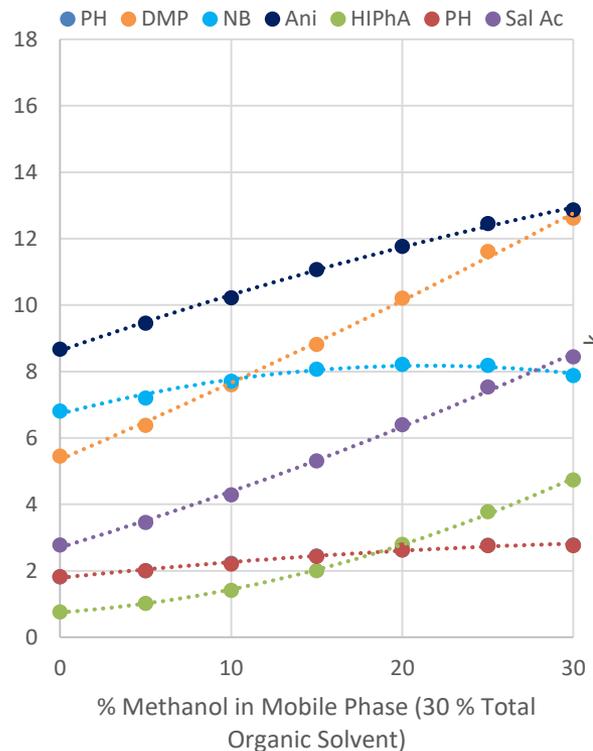


Do These Trends Apply to Other C18 Columns?

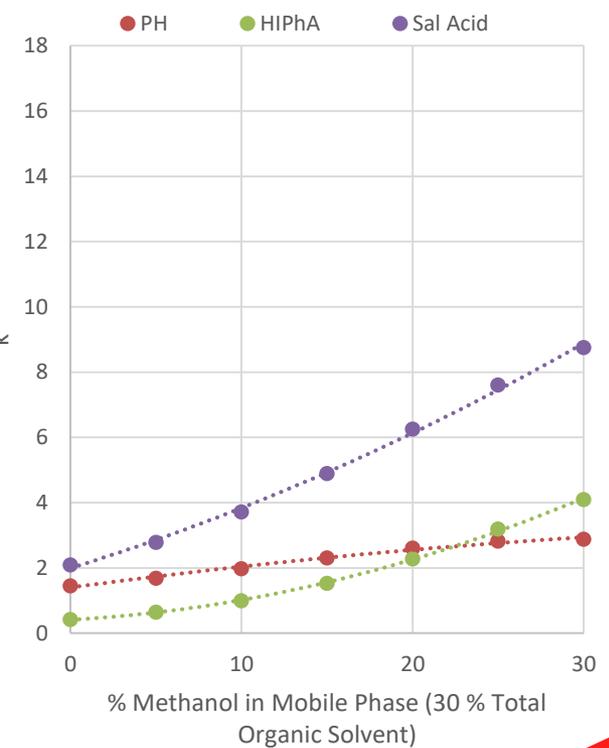
Halo C18 (AMT)



SB-C18 (Agilent)



XBridge C18 (Waters)

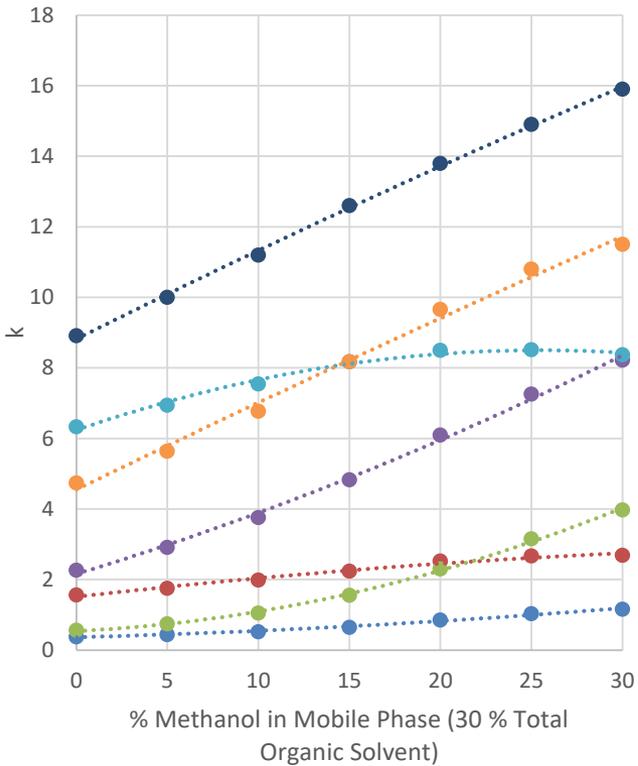




Do These Trends Apply to Other Phases?

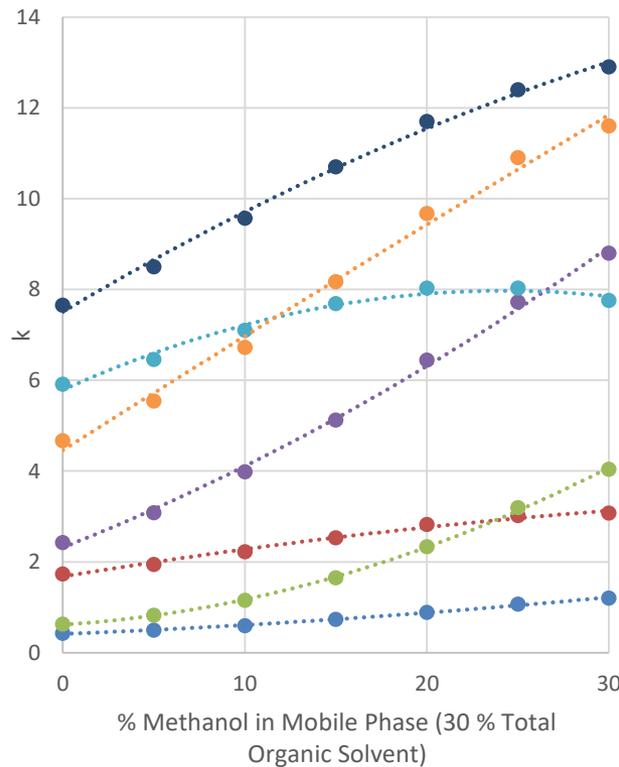
Halo C18

● HBA ● PH ● HIPhA ● SA
● NB ● DMP ● Ani



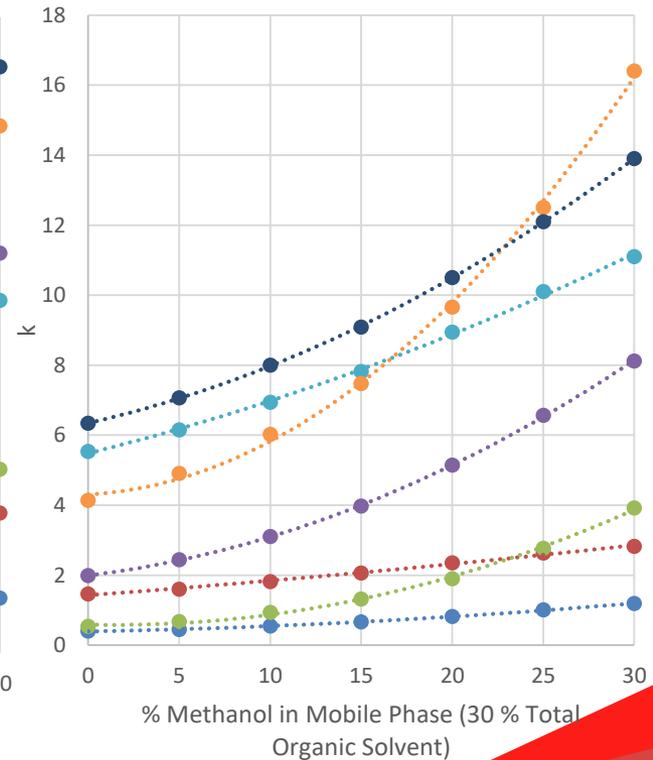
Halo C8

● HBA ● PH ● HIPhA ● SA ● NB ● DMP ● Ani



Halo PHE

● HBA ● PH ● HIPhA ● SA ● NB ● DMP ● Ani

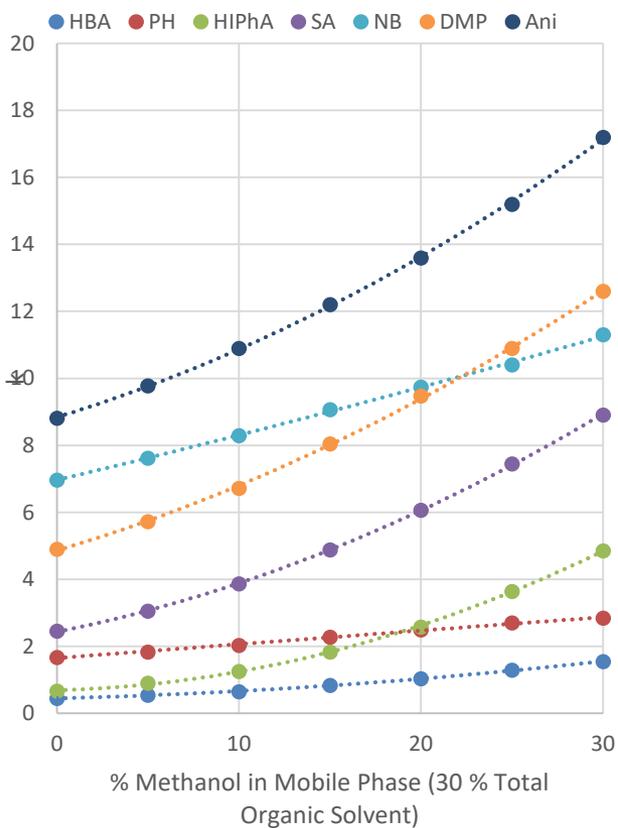




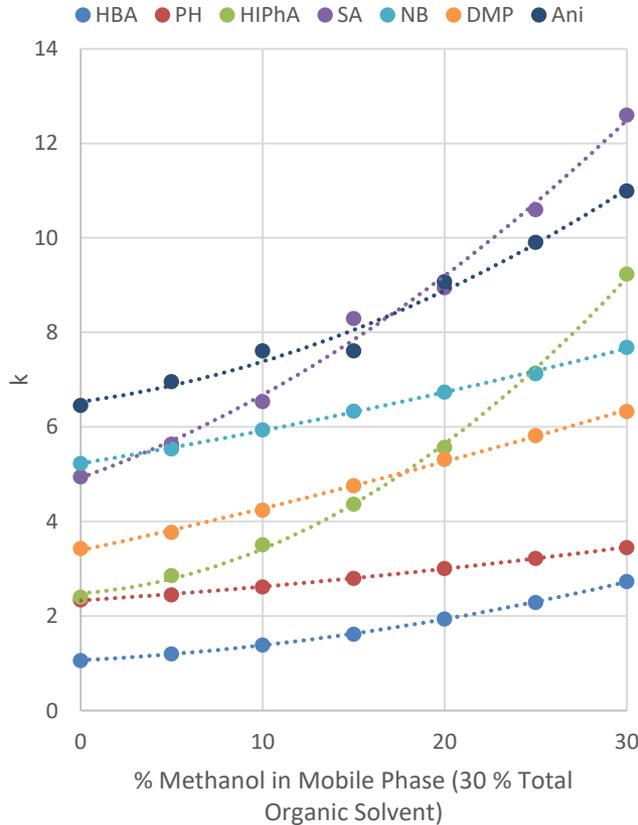
Other Phases

Trends are more complex and may be discontinuous.

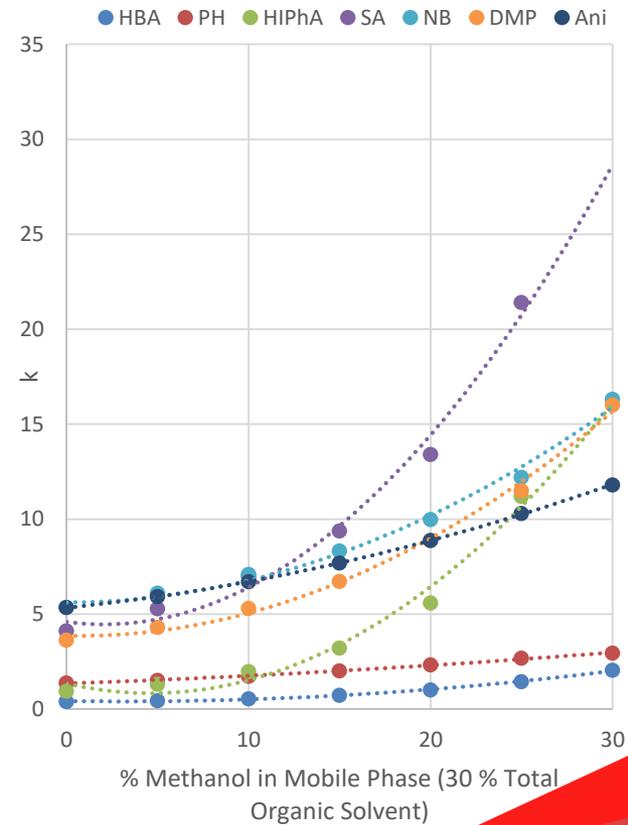
Halo AQ C18



Halo RP Amide



Halo PFP





Conclusions

- While binary mobile phases offer powerful selectivity changes for simple systems, ternary systems provide more tools for more complex systems, especially when selectivity changes occur.
- Aqueous/Acetonitrile/Methanol systems show a regular change in retention **when the total organic content is constant**, and the relative amounts of each organic solvent are changed.
- This change can be modelled using a 2nd order polynomial fit from only three injections.
- Selectivity differences result in elution order changes for some analytes.
 - These changes can be used to improve the overall separation.



Future Work

- Expand the available data to determine if this approach is broadly applicable to other situations (columns, compound classes, and degree of retention).
- Measure and understand the behavior of these components in ternary systems using the three common organic solvents
 - Acetonitrile-Methanol
 - THF – Methanol
 - THF-Acetonitrile
- Explore ternary gradients.

Acknowledgements



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